



**BENCHMADE<sup>®</sup>**  
KNIFE COMPANY

THE OFFICIAL BENCHMADE 2004 CATALOG

## FOUNDED ON FUNCTION

Innovative designs and mechanical movements are forged in the imagination, and performance bred for accelerated utility. The abundance of distinction captures attention without begging for it. Is it wrong to feel this way about a cutting tool? It's Benchmade.



# ONE

Hand is all you need to open a knife with the AXIS® lock. It's Benchmade.



BENCHMADE®

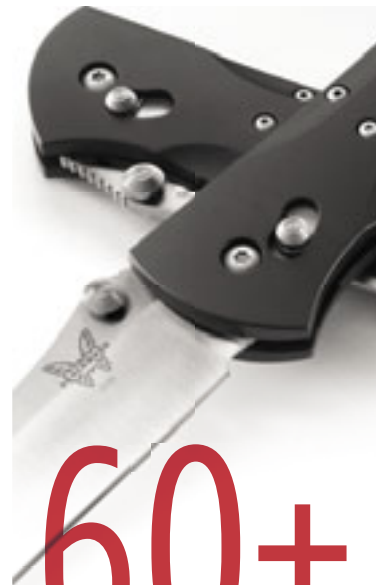


# 800

Pounds of pressure withstood without failure. It's Benchmade.



BENCHMADE®



# 60+

Patents and trademarks registered under our name. It's Benchmade.



BENCHMADE®

## MODEL FEATURE CODES

These codes appear after the Benchmade model specific numbers. They identify particular feature variations within each model. (Example: Model 140SBT is a Model 140 knife which features partially serrated ComboEdge and BT2 Xylan® black corrosion resistant coating on the blade).

**(NO CODE)** Plain edge/no blade coating

<b>A</b>	Plain edge/anodized color handle
<b>AS</b>	ComboEdge/anodized color handle
<b>BC1</b>	Plain edge/BC1 charcoal color Boron Carbide coated blade
<b>BLK</b>	Black color handle
<b>BLU</b>	Blue color handle
<b>BT</b>	Plain edge/BT2 black corrosion resistant coated blade
<b>CP</b>	Clam pack
<b>D2</b>	D2 steel, BT2 black corrosion resistant coated blade
<b>DM</b>	Damascus steel
<b>DS</b>	Dual Sheath (two pockets)
<b>GRN</b>	Green color handle
<b>HS</b>	M2 steel, plain edge/BT2 black corrosion resistant coated blade
<b>HSSR</b>	M2 steel, ComboEdge/BT2 black corrosion resistant coated blade
<b>H20</b>	H1 steel, 100% corrosion resistant
<b>OD</b>	Olive Drab color handle
<b>PUR</b>	Purple color handle

<b>P</b>	Mother-of-Pearl
<b>RED</b>	Red color handle
<b>S</b>	ComboEdge, partially serrated/no blade coating
<b>SBT</b>	ComboEdge, partially serrated/BT2 black corrosion resistant coated blade
<b>SBC1</b>	ComboEdge/BC1 charcoal color Boron Carbide coated blade
<b>SBTSL</b>	ComboEdge/BT2 black corrosion resistant coated blade and Skyline Camouflage™ patterned handle
<b>T</b>	Trainer blade
<b>TR</b>	Trainer with red handle
<b>W</b>	Soft sheath for the Rescue Hook
<b>YEL</b>	Yellow color handle

Every effort is made to ensure the accuracy of the prices and information presented in this catalog. However, we reserve the right to rectify any and all errors prior to any sale transactions. This catalog is produced annually. Check website for the latest information.

Prices shown are at suggested retail (U.S. currency). Actual purchase prices may vary. All Pricing and product specifications are subject to possible change without prior notice.

## TABLE OF CONTENTS

A NEW CLASS OF CUTLERY	3
BLUE CLASS FOLDERS	4 - 16
BLUE CLASS FIXED BLADES	17 - 19
BLUE CLASS BALI-SONGS	20
BLACK CLASS FOLDERS	21 - 23
BLACK CLASS FIXED BLADES	24 - 26
RED CLASS FOLDERS	27 - 29
RED CLASS FIXED BLADES	30 - 31
GOLD CLASS	32 - 34
WHAT'S IN A KNIFE?	35
FORWARD THINKING	36 - 37
INNOVATIONS IN MOVEMENT	38 - 39
ADVANCED MATERIALS	40 - 42
EXTRAS	43 - 45



*Hello,*

*Welcome to the 2004 Benchmade catalog and thank you for your interest in Benchmade Knife Company. Your expectations push us to continue to lead the specialty cutlery market with new innovations, custom designs, fresh materials, and the latest in modern manufacturing technologies which enable us to put it all together for the ultimate in cutting tool performance function.*

*2004 brings many exciting things from Benchmade. Over the years, we have built a solid reputation founded on function, and this year we are extending that function to new levels. By doing so, we have not only established an entry level for new knife users to appreciate Benchmade function, but also created a new, much higher level for existing Benchmade users to aspire to for near custom quality and collectibility. It's a "win-win" for the Benchmade customer as well as the knife user looking for better options.*

*So enjoy this year's catalog of many exciting new products, and rest assured that in our world of constant change, one thing still remains unchanged: my commitment to deliver the performance, unsurpassed quality and high value you've come to expect in every product which bears the Benchmade brand.*

*Les de Asis  
Founder and Owner*

LES AND HIS SON JON OUT  
ON THE MANUFACTURING  
FLOOR.

## A NEW CLASS OF CUTLERY



NEW PACKAGING FOR 2004, INCLUDING A SPECIAL PRESENTATION QUALITY BOX FOR THE GOLD CLASS (NOT PICTURED).

New this year we have expanded the Benchmark product line to include new levels of product offerings. We have taken everything you have come to expect in a Benchmark and reapplied it in such a way that opens the door to a much broader mix of knife users to have the opportunity to appreciate what has fast become an icon in cutting tool performance. You get innovative designs from some of the top name custom knife makers in the world, patented Benchmark exclusive mechanisms, upscaled materials and notably superior standards in manufactured quality, no matter whether we build it ourselves or have it built for us.

To make things easier we have segmented the Benchmark brand into four product classes for easier distinction of product throughout the line. They are as follows:

**BLUE CLASS** Staying true to blue, the Blue Class represents the heart of everything that is Benchmark. For years it's been where people have come to expect greatness. Whether it's folders or fixed blades, the Blue Class knife is designed and built for the individual who appreciates the difference a high-quality cutting tool can make.

**BLACK CLASS** It represents the most commonly used knives by professionals where life and death situations are often all in a day's work, so the tools they use must be up to the challenge as well. From Law Enforcement and Public Safety to elite Military troops, our obligation is still the same, the best tools for the job. Imagine what they can do in your world.

**RED CLASS** Edged tools with the same Benchmark signature innovation and performance driven mindset, geared for the casual knife buyer. It's a commitment to be the "best in class" value, and initiates an entirely new group of knife users to the Benchmark performance difference.

**GOLD CLASS** Erasing the lines between custom and manufactured, it is a matter of satisfying the ultimate desire. Whether it is embellishing existing designs to loftier heights, creating entirely new ones, or even crafting a one of a kind experience from a collector's wish list, the Gold class clearly sets the new standard of knife manufacturing.

BLUE CLASS

BLACK CLASS

RED CLASS

GOLD CLASS

## 420 RESISTOR™ SNODY

**NEW!** It's just the start of many great things to come. A Mike Snody design with all of the girth and grit to get it done. The unique blade style not only catches the eye, it delivers all the edge you need. Black G10 handle skins are "machineengineered" to provide optimum palm swell and finger tread in both good and bad times. Make no mistake, the Resistor is one destined to make a stand in a world of slipping integrities.

**MODEL 420 RESISTOR** - Designer: Mike Snody; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.75" (9.50cm); Thickness: .150" (3.81mm); Open: 8.00" (20.32cm); Closed: 4.66" (11.84cm); Weight: 5.70oz (161.59gm); Handle: Anodized Aluminum w/ G10 Over Scales; Double 420J Liners; Movable Steel Carry-Clip; Handle Thickness: 0.72" (1.83cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Gotham Swedged Clip-Point; Ambidextrous Thumb-Studs

Available Blade Configurations  
**420** \$180, **420S** \$180, **420SBT** \$190

MODEL 420SBT



MODEL 420

## 780 OSBORNE

**NEW!** Warren has done it again... Even before you open it, you are presented with a steely palette of shapes and textures purposefully executed to give knife form and function an Osborne freshness. The cast stainless steel handles not only captivate your attentions from the obvious, they also introduce an innovation in AXIS— the first linerless AXIS folder. By reengineering the mechanism a bit, the handles double as liners and the AXIS bar rides in the handle slots. The 780 is a “win-win” for all AXIS and Osborne fans alike.

**MODEL 780** - Designer: Warren Osborne; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.43” (8.71cm); Thickness: .100” (2.53mm); Open: 7.70” (19.56cm); Closed: 4.195” (10.66cm); Weight: 4.12oz (116.8gm); Handle: 17-4PH Stainless Steel; Removable Steel Carry-Clip; Handle Thickness: 0.370” (.939cm); Lock Mechanism: Linerless AXIS Lock; Blade Style & Opener: Clip-Point w/ Dual Thumb-Studs

Available Blade Configurations

**780** \$170, **780S** \$170, **780SBT** \$180

MODEL 780



MODEL 780SBT

## 630 SKIRMISH™ BLACKWOOD

**NEW!** Neil Blackwood breaks into the Benchmade line in a BIG way. At 9.70" in overall length, the 630 Skirmish precedes any formal introduction— it introduces itself. More surprising than the robust stature though, is how well it handles for its size. The stylish blade form of S30V is physically balanced nicely off the titanium handles, and the looks certainly do not detract. The generous titanium handle also provides well for the beefy monolock mechanism to keep things solid. With the 630 Skirmish, size does matter.

**MODEL 630 SKIRMISH** - Designer: Neil Blackwood; Blade Material: S30V Stainless Steel Hardened to 58-60HRC; Length: 4.3" (11.43cm); Thickness: .160" (4.06mm); Open: 9.70" (24.45cm); Closed: 5.50" (13.97cm); Weight: 6.84oz (195.61gm); Handle: Bead Blast/Anodized 6AL 4V-Titanium Scales; Removable Steel Custom Carry-Clip; Handle Thickness: 0.47" (1.19cm); Lock Mechanism: Monolock; Blade Style & Opener: Modern Reverse curve interpretation; Ambidextrous Thumb-Hole

Available Blade Configuration  
**630** \$220



MODEL 630



## 670 APPARITION™ PARDUE/OSBORNE

**NEW!** See what happens when two custom knife makers put their heads together? People start seeing things, Apparitions appear. It's one part Mel, one part Warren and all Benchmade. Stainless steel bolsters shine like full moons rising in a pitch black sky against the rich kudu horn styled scales. True vision, though, comes in the locking-liner and Optimizer™ mechanism (see page 39 for details). YOU control its destiny. Inject the spring rod and it's open season on blade quickness. Drop the rod, and things return to normal. You choose your own blade speed.

**MODEL 670 APPARITION** - Designer: Warren Osborne/Mel Pardue; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.40" (8.64cm); Thickness: .120" (3.05mm); Open: 7.82" (19.86cm); Closed: 4.39" (11.15cm); Weight: 4.50oz (127.57gm); Handle: Cast Stainless Steel Bolster; molded scales; Double 6AL-4V Titanium Liners; Removable Steel Carry-Clip; Handle Thickness: 0.57" (1.45cm); Lock Mechanism: Locking-Liner w/ Optimizer™; Blade Style & Opener: Wharncliff; Ambidextrous Thumb-Studs

Available Blade Configuration

670 \$140

MODEL 670



## 960 OSBORNE

**NEW!** Originally introduced as a limited production design— too good to hold back. This latest “red hot” version gets its wow from machined aluminum handles with black G10 inlays, D2 blade steel, AXIS mechanics, and impeccable detailing throughout.

**MODEL 960-RED** - Designer: Warren Osborne; Blade Material: D2 Tool Steel Hardened to 58-60HRC; Blade Length: 3.12” (7.92cm); Thickness: .100” (2.54mm); Open: 7.28” (18.49cm); Closed: 4.16” (10.57cm); Weight: 2.26oz (64.50gm); Handle: Red Anodized 6061-T6 Aluminum with Black G10 Inlays, Double 420 Stainless Steel Inset Liners, Blue Anodized Titanium Backspacer, Reversible Steel Carry-Clip; Handle Thickness: 0.3675” (0.93cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Drop-Point, Ambidextrous Dual Thumb-Stud

Available Blade Configurations  
**960-RED** \$200, **960S-RED** \$200



MODEL 960S-RED

MODEL 960-RED



MODEL 921

MODEL 921-BLK

## 921 SWITCHBACK™ OSBORNE

A dual blade offering that incorporates the unrivaled AXIS actuated S30V main blade and a slip-jointed 440C second blade out the back end. With plenty of cool in between to satisfy all the senses.

**MODEL 921 SWITCHBACK** - Designer: Warren Osborne; Main Blade- Blade Material: S30V Stainless Steel Hardened to 58-60HRC; Length: 3.40” (8.64cm); Thickness: .115” (2.92mm); Open: 7.87” (19.99cm); Small Blade- Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 2.00” (5.08cm); Thickness: .115” (2.92mm); Open: 7.87” (19.99cm); Knife Closed: 4.47” (11.35cm); Weight: 2.90oz (82gm); Handle: Blue Color Anodized 6061-T6 Aluminum, Double 410 Stainless Steel Liners; Handle Thickness: 0.41” (1.04cm); Lock Mechanism: AXIS Lock; Slip-Joint (Small Blade); Blade Style & Opener: Wharncliff, Ambidextrous Dual Thumb-Stud; Nail-Nick (Small Blade)

Available Blade Configurations  
**921** \$190, **921S** \$190, **921BLK** \$190, **921SBLK** \$190



THE SECOND BLADE'S PRACTICAL DESIGN TRANSLATES INTO USEFUL HARDWARE—

## 530 PARDUE

**NEW!** Go light— without giving up performance. Mel Pardue changed up one of his classic designs by shedding a few tenths of an ounce and adding the AXIS mechanism. The result is a new body style and a lightweight, go anywhere utility folder. It's great to be thin.

**MODEL 530** - Designer: Mel Pardue; Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.25" (8.25cm); Thickness: .09" (2.28mm); Open: 7.42" (18.85cm); Closed: 4.17" (10.59cm); Weight: 1.88oz (53.28gm); Handle: Noryl GTX 830 Scales; Double 420J Liners; Removable Steel Carry-Clip; Handle Thickness: 0.366" (.930cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Spear-Point; Ambidextrous Thumb-Studs

Available Blade Configurations  
**530** \$90, **530S** \$90, **530SBT** \$100

MODEL 530



MODEL 530SBT

MODEL 771-01

MODEL 770



## 770, 771-01, 773 OSBORNE

A 21st century gentlemen's folder that looks just as cool clipped in business suits Monday through Friday as it does in faded denim over the weekend. Who knows, with a little practice maybe you can whittle your own corporate ladder. Let's do lunch!

MODEL 773

**MODELS 770, 771-01, 773** - Designer: Warren Osborne; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 2.80" (7.40cm); Thickness: 0.94" (2.40mm); Open: 6.50" (16.50cm); Closed: 3.70" (9.40cm); Weight: 1.60oz (45gm); Handle: 770 - Black Carbon Fiber; 771-01 Red/Black Color Splash Anodized Aluminum; 773 - Black Anodized Aluminum; Double 410 Stainless Steel Partial Liners; Polished Steel Carry-Clip; Handle Thickness: 0.39" (0.99cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Clip-Point; Faceted Ambidextrous Dual Thumb-Stud

Available Blade Configurations

**770** \$210, **770BC1** \$230, **771-01** \$160, **771BC1-01** \$180, **773** \$150, **773BC1** \$170

## 940 & 942

OSBORNE

A progression in design exemplified in glassy smooth function and stealthy structure. Unsurpassed AXIS mechanics are sent in motion with a thumb flick of the ambidextrous opener stud. From chores around your urban world to adventurous exploration outdoors, make the cut— go 940.

**MODEL 940 & 942** - Designer: Warren Osborne; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.40" (8.64cm); Thickness: .115" (2.92mm); Open: 7.87" (19.99cm); Closed: 4.47" (11.35cm); Weight: 2.90oz (82gm); Handle: Green/940 or Black/942 Color Anodized 6061-T6 Alum.; Double 410 Stainless Steel Liners, Color Anodized Titanium Back Spacer; Movable Steel Carry-Clip; Handle Thickness: 0.41" (1.04cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Reverse Tanto, Ambidextrous Dual Thumb-Stud

Available Blade Configurations

**940** \$180, **940S** \$180, **940SBT** \$190, **942** \$180, **942S** \$180, **942SBT** \$190



MODEL 942

MODEL 940S

MODEL 942SBT

## 941 & 943

OSBORNE

All the same overall design and make up as the original 940 except with a straight clip-point blade style, which is more to the point. Functionally designed, machined aluminum handles hold very well and are easy to clip-carry almost anywhere.

**MODEL 941 & 943** - Designer: Warren Osborne; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.40" (8.64cm); Thickness: .115" (2.92mm); Open: 7.87" (19.99cm); Closed: 4.47" (11.35cm); Weight: 2.90oz (82gm); Handle: Green/941 or Black/943 Color Anodized 6061-T6 Alum.; Double 410 Stainless Steel Liners, Color Anodized Titanium Back Spacer; Movable Steel Carry-Clip; Handle Thickness: 0.41" (1.04cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Reverse Tanto, Ambidextrous Dual Thumb-Stud

Available Blade Configurations

**941** \$180, **941S** \$180, **941SBT** \$190, **943** \$180, **943S** \$180, **943SBT** \$190



MODEL 941

MODEL 943S

MODEL 941S

## 705 & 710

MCHENRY & WILLIAMS

It's the stuff legends are made of—the knife design that started the AXIS revolution! A modern clip-point blade interpretation puts the slice back into the utility blade, and the reverse curve edge adds cutting efficiency. Size is a personal thing, so pick your pleasure.

**MODEL 705** - Designers: Bill McHenry & Jason Williams; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 2.95" (7.50cm); Thickness: .100" (2.54mm); Open: 6.75" (17.15cm); Closed: 3.80" (9.65cm); Weight: 2.70oz (77gm); Handle: Black G10 Scales; Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.41" (1.04cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Clip-Point; Dual Thumb-Stud

Available Blade Configurations  
**705** \$135, **705S** \$135, **705SBT** \$145

**MODEL 710** - Designers: Bill McHenry & Jason Williams; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC or M2 High-Speed Steel Hardened to 60-62HRC; Length: 3.90" (9.90cm); Thickness: .115" (2.92mm); Open: 8.80" (22.34cm); Closed: 4.90" (12.44cm); Weight: 4.50oz (128gm); Handle: Black G10 Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.48" (1.22cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Clip-Point, Dual Thumb-Stud

Available Blade Configurations  
**710** \$165, **710S** \$165, **710SBT** \$175, **710HS** \$185, **710HSSR** \$185, **710T** \$140



710T

MODEL 710



MODEL 705SBT

## 720 PARDUE

It's an accomplishment in mid-size blade design and overbuilt toughness. The aluminum exterior repels life's hard knocks while at the same time holding true for sure grip toughness.

**MODEL 720** - Designer: Mel Pardue; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.25" (8.26cm); Thickness: .115" (2.92mm); Open: 7.62" (19.35cm); Closed: 4.37" (11.10cm); Weight: 4.30oz (122gm); Handle: Black Anodized 6061-T6 Aluminum Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.47" (1.20cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Bowie, Ambidextrous Dual Thumb-Stud

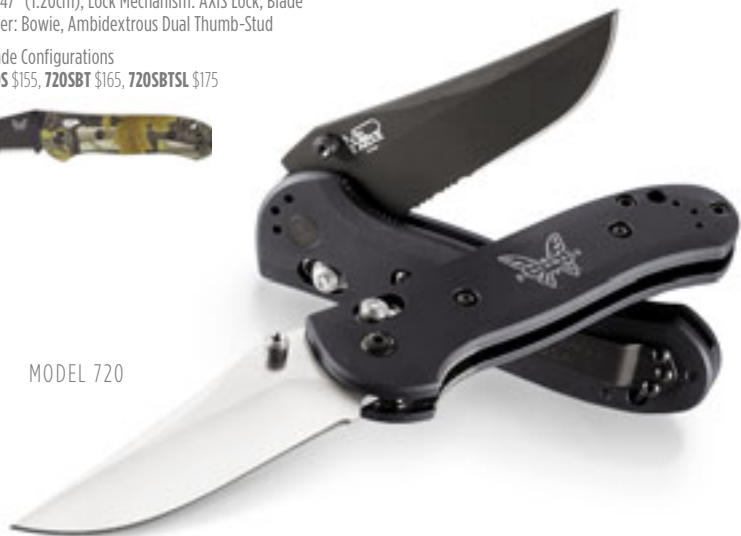
Available Blade Configurations

**720** \$155, **720S** \$155, **720SBT** \$165, **720SBTSL** \$175



720SBTSL

MODEL 720SBT



MODEL 720

MODEL 732SBT



MODEL 732BT

## 732 ARES™

**NEW!** A reputable design which has more than proven itself as a superior cutting tool. The spear-point blade shape delivers plenty of usable edge, and the AXIS mechanics deliver smooth ambidextrous function everytime. The Ares name is of mythical legend and the 732 wears it proudly.

**MODEL 732 ARES** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.60" (9.14cm); Thickness: .114" (2.90mm); Open: 8.20" (20.83cm); Closed: 4.70" (11.94cm); Weight: 4.40oz (125gm); Handle: Black G10 Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.56" (1.43cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Spear-Point, Ambidextrous Dual Thumb-Stud

Available Blade Configurations

**732BT** \$160, **732SBT** \$160

## 550 GRIPTILIAN™ 555 MINI-GRIPTILIAN

PARDUE

It's a new species of knife, and represents the AXIS entry level in Benchmade style. A combination of modified sheepsfoot blade, molded handle design and the AXIS advantage team up for one of the best knife values on the market today. So don't hold back— *GET A GRIP!*

**MODELS 550 GRIPTILIAN** - Designer: Mel Pardue; Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.45" (8.76cm); Thickness: .115" (2.92mm); Open: 8.07" (20.50cm); Closed: 4.62" (11.73cm); Weight: 3.25oz (92gm); Handle: Black Glass Fill Noryl GTX/Color Valox; Double 410 Stainless Steel Liners; Reversible Steel Carry-Clip; Handle Thickness: 0.64" (1.63cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Model 550— Modified Sheepsfoot; Ambidextrous Oval Thumb-Hole

Available Blade Configurations

**550** \$95, **550S** \$95, **550SBT** \$105, **550SBTSL** \$115, **550OD** \$95, **550SOD** \$95, **550BTOD** \$105, **550SBTOD** \$105, **550T** \$75, **550/SW** \$120

**MODEL 555 MINI-GRIPTILIAN** - Designer: Mel Pardue; Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 2.91" (7.38cm); Thickness: .100" (2.54mm); Open: 6.78" (17.21cm); Closed: 3.87" (9.82cm); Weight: 2.56oz (73gm); Handle: Color Valox; Double 410 Stainless Steel Liners; Reversible Steel Carry-Clip; Handle Thickness: 0.51" (1.30cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Model 555— Modified Sheepsfoot; Ambidextrous Oval Thumb-Hole

Available Blade Configurations

**555** \$85, **555S** \$85, **555SBT** \$95, **555-BLU** \$85, **555-BLU** \$85, **555-GRN** \$85, **555-GRN** \$85, **555-PUR** \$85, **555-PUR** \$85, **555-YEL** \$85, **555-YEL** \$85, **555OD** \$85, **555SOD** \$85, **555BTOD** \$95, **555SBTOD** \$95

MODEL 550



MODEL 555S

AVAILABLE MINI-GRIP HANDLE COLORS



BLK OD BLU YEL GRN PUR



550SBTSL



550T



550/SW



## 551 GRIPTILIAN™ 556 MINI-GRIPTILIAN PARDUE

Same great Griptilian features with a modified drop-point blade and dual thumb-stud openers. Griptilian performance is keenly unleashed with a simple thumb rotation, either right or left handed, you choose. And with two sizes available let your animal instincts kick-in, and decide which one is right for you. *Grrr!*

**MODELS 551 GRIPTILIAN** - Designer: Mel Pardue; Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.45" (8.76cm); Thickness: .115" (2.92mm); Open: 8.07" (20.50cm); Closed: 4.62" (11.73cm); Weight: 3.25oz (92gm); Handle: Black Glass Fill Noryl GTX/Color Valox; Double 410 Stainless Steel Liners; Reversible Steel Carry-Clip; Handle Thickness: 0.64" (1.63cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Model 551- Modified Drop-Point; Dual Thumb-Stud

Available Blade Configurations

**551** \$95, **551S** \$95, **551SBT** \$105, **551SBTSL** \$115, **551OD** \$95, **551SOD** \$95, **551BTOD** \$105, **551SBTOD** \$105, **551T** \$75, **551/SW** \$120

**MODEL 556 MINI-GRIPTILIAN** - Designer: Mel Pardue; Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 2.91" (7.38cm); Thickness: .100" (2.54mm); Open: 6.78" (17.21cm); Closed: 3.87" (9.82cm); Weight: 2.56oz (73gm); Handle: Color Valox; Double 410 Stainless Steel Liners; Reversible Steel Carry-Clip; Handle Thickness: 0.51" (1.30cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Model 556- Modified Drop-Point; Dual Thumb-Stud

Available Blade Configurations

**556** \$85, **556S** \$85, **556SBT** \$95, **556-BLU** \$85, **556S-BLU** \$85, **556-GRN** \$85, **556S-GRN** \$85, **556-PUR** \$85, **556S-PUR** \$85, **556-YEL** \$85, **556S-YEL** \$85, **556OD** \$85, **556SOD** \$85, **556BTOD** \$95, **556SBTOD** \$95

MODEL 551S



MODEL 556

AVAILABLE MINI-GRIP HANDLE COLORS



BLK OD BLU YEL GRN PUR



551SBTSL



551T



551/SW

## 310 BENCHMITE™ MCHENRY & WILLIAMS

Mind teasing innovation is put into motion in this cutting edge design. A patented Levitator™ system leverages the integrated spring/pin to effectively lock the blade open or closed. A multitude of components come together in a pocket friendly, simplistic representation of modern engineering wizardry.

**MODEL 310 BENCHMITE** - Designers: Bill McHenry & Jason Williams; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 1.92" (4.88cm); Thickness: 0.084" (2.13mm); Open: 4.75" (12.07cm); Closed: 2.85" (7.24cm); Weight: 1.00oz (28gm); Handle: Blue Color Anodize Titanium; Handle Thickness: 0.23" (0.58cm); Lock Mechanism: Levitator Lock; Blade Style & Opener: Clip-Point, Nail-Nick

Available Blade Configuration

**310** \$120



—BY PUSHING IN ON THE LEVITATOR MECHANISM IN THE TITANIUM HANDLE SCALE (1), THE LOCK PIN (2) MOVES OUT AND DISENGAGES



MODEL 310

MODEL 690



MODEL 690BCI

## 690

Elevate your level of pocket hardware and clip in for cutting edge class. The 690 offers a physical representation of everything Benchmade, and allows you to express your intelligence in knowing a good thing when you see it. Steel, carbon fiber, wood, and titanium have never looked so good.

**MODEL 690** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.25" (8.26cm); Thickness: .133" (3.38mm); Open: 7.50" (19.0cm); Closed: 4.12" (10.50cm); Weight: 3.00oz (85gm); Handle: Black Carbon Fiber/Stabilized Rose Wood Scales; Double Blue Anodized Titanium Liners; Handle Thickness: 0.54" (1.38cm); Lock Mechanism: Modified Locking-Liner; Blade Style & Opener: Clip-Point; Movable Thumb-Stud

Available Blade Configurations

**690** \$190, **690S** \$190, **690BC1** \$210, **690SBC1** \$210

## 210 ACTIVATOR™ SNODY

**NEW!** More Snody magic. Bending lines and smooth surfaces converge to shape this contemporary cutting tool. Don't let its size fool you, the profile is well done and offers good grip control. The unique combination of exotic materials gives a solid pulse to the Activator. Favor it for the dynamic looks. Gratify in its practical utility.

**MODEL 210 ACTIVATOR** - Designer: Mike Snody; Blade Material: D2 Tool Steel Hardened to 59-61HRC; Length: 2.50" (6.35cm); Thickness: .140" (3.56mm); Overall: 6.50" (16.51cm); Weight: 2.50oz (70.87gm); Handle: Carbon Fiber Bolster w/ Silver G10 scales; Handle Thickness: 0.72" (0.97cm); Sheath: Deep-Pocket Textured Black Leather Belt-Carry; Weight: 1.50oz (42.52gm); Blade Style: Drop-Point Utility

Available Blade Configuration  
**210** \$140



MODEL 210

## 180 OUTBOUNDER™ MCHENRY & WILLIAMS

A refreshing retro to cutlery tradition with admirable modern overtones to enhance performance. The utility generous blade shape flows into a custom quality taper-tang for optimum balance and blade control. Get back to nature. Get the Outbounder.

**MODEL 180 OUTBOUNDER** - Designers: Bill McHenry & Jason Williams; Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.75" (9.53cm); Thickness: .125" (3.18mm); Overall: 7.45" (18.92cm); Weight: 3.30oz (94gm); Handle: Full, Taper-Tang; Stabilized Hardwood Rose Color Scales; Handle Thickness: 0.56" (1.42cm); Sheath: Dyed Leather with Belt-Loop; Weight: 1.90oz (54gm); Blade Style: Drop-Point

Available Blade Configuration  
**180** \$105



MODEL 180

## 190 DROP-POINT HUNTER 192 BIRD & TROUT

MCHENRY & WILLIAMS

As a pair or individually, unmasking the elusive qualities needed to handle the diversity of tasks demanded of a knife in the outdoor world. Sure handed control is a reality with contoured handles that fill the grip, and a pronounced finger guard keeps things safe. Performance as big as all outdoors. Pack your gear. Let's go!

**MODEL 190 DROP-POINT HUNTER** - Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.90" (9.91cm); Thickness: .125" (3.175mm); Overall: 8.00" (20.32cm); Weight: 4.50oz (128gm); Handle: Full-Tang; Contour Sculpted Stabilized Wood; Handle Thickness: 0.78" (1.98cm); Sheath: Stitched Leather with Belt Loop; Color Dyed; Snap Over Strap; Weight: 1.00oz (28gm); Blade Style: Drop-Point

Available Blade Configuration  
**190** \$105

**MODEL 192 BIRD & TROUT** - Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.94" (10.00cm); Thickness: .080" (2.03mm); Overall: 8.00" (20.32cm); Weight: 2.80oz (79gm); Handle: Full-Tang; Contour Sculpted Stabilized Wood; Handle Thickness: 0.67" (1.70cm); Sheath: Stitched Leather with Belt Loop; Color Dyed; Weight: 1.00oz (28gm); Blade Style: Bird & Trout

Available Blade Configuration  
**192** \$105



MODEL 190

MODEL 192

## 100SH20

A reality of performance fueled by the incessant exposure to liquid assets. The H1 steel blade is impervious to the elements and 100-percent corrosion resistant, even in salt water. Tip design is sharp enough to be useful, yet blunt enough to be predictable. And the modern sheath design escalates tool performance with its unique three-point secure system. Get out. Get wet. You're not going to rust, and neither is your new knife.

**MODEL 100SH20** - Blade Material: H1 Stainless Steel Hardened to 58-60HRC; Length: 3.23" (8.32cm); Thickness: .114" (2.90mm); Overall: 7.50" (19.50cm); Weight: 4.00oz (128gm); Handle: Full-Tang; Fluorescent Yellow Kydex or Black G10 Scales; Handle Thickness: 0.58" (1.48cm); Sheath: Molded Kydex/Thermoplastic; Reversible Lash Tab Carry-Clip; Weight: 2.20oz (63gm); Blade Style: Modified Sheepsfoot

Available Blade Configurations  
**100SH20** \$95, **100SH20-BLK** \$95



—SHEATH ATTACHES TO  
PFD VIA A LASH-TAB  
CLIP ASSEMBLY



MODEL 100SH20-BLK

MODEL 100SH20

## 42, 40T, 40TR BALI-SONG®

The roots run deep and the pride burns strong. Bali-Song and the butterfly are as much a part of Benchmade as the name itself. As an art form, steel blades move freely through a rhythmic motion of human manipulation. As a cutting tool, it's the convenience of a folder with the dynamics of a fixed blade. Either way, unless it has the signature butterfly on the blade— it isn't a real Bali-Song.

**MODEL 42 BALI-SONG** - Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 4.20" (10.67cm); Thickness: .125" (3.18mm); Overall: 9.40" (23.88cm); Closed: 5.20" (13.21cm); Weight: 4.10oz (116gm); Handle: Skeletonized Cast 6AL-4V Titanium; Handle Thickness: 0.51" (1.30cm); Lock: Integrated Spring Latch; Blade Style: Weehawk; Sheath: Soft; Belt Carry

Available Blade Configurations

**42** \$200, **42S** \$200

**MODEL 40T & 40TR TRAINERS** - Same Size, Weight And Balance As Titanium Model 40 Series; Skeletonized Trainer Safe Blade

Available Blade Configurations

**40T** \$130, **40TR** \$150

MODEL 42S

MODEL 42

MODEL 40TR

MODEL 40T



## 520 PRESIDIO™ PARDUE

**NEW!** Let your fingers settle in for a fulfilling prophecy of form following function. When it comes to cutting tools, the Presidio stands strong on all fronts like an impenetrable fortress in a world of wanna be contenders. Solid AXIS function, formidable blade utility, patented bi-directional handle tread design, and it's 100-percent ambidextrous. When the going gets tough, get tougher.

**MODEL 520 PRESIDIO** - Designer: Mel Pardue; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.42" (8.69cm); Thickness: .13" (3.30mm); Open: 8.25" (20.96cm); Closed: 4.87" (12.37cm); Weight: 5.64oz (159.89gm); Handle: 6061 T-6 Aluminum; Double 420J Liners; Removable Steel Carry-Clip; Handle Thickness: 0.64" (1.625cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Drop-Point; Ambidextrous Thumb-Studs

Available Blade Configurations  
**520** \$180, **520S** \$180, **520SBT** \$190

MODEL 520SBT



MODEL 520

## 805 TSEK 806D2 AFCK

Stainless steel, G10 and AXIS function converge into an almost immortal state of reality. Your hand tenaciously conforms to the predisposed curvature of the handle. Two unique blade designs open up to run the gamut of cutting tool utility. Its brute beauty continues to prove itself worthy of distinction.

**MODEL 805 TSEK** - Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 3.93" (9.98cm); Thickness: .124" (3.15mm); Open: 9.36" (23.77cm); Closed: 5.43" (13.79cm); Weight: 4.74oz (134gm); Handle: Black G10 Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.49" (1.25cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Drop-Point, Ambidextrous Dual Thumb-Stud

Available Blade Configurations  
**805** \$135, **805S** \$135, **805SBT** \$145

**MODEL 806 AFCK** - Blade Material: D2 Tool Steel Hardened to 59-61HRC; Length: 3.94" (10cm); Thickness: .124" (3.15mm); Open: 9.37" (23.80cm); Closed: 5.43" (13.79cm); Weight: 4.78oz (135gm); Handle: Black G10 Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.49" (1.25cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Black BT2 Coated Clip-Point, Ambidextrous Oval Thumb-Hole

Available Blade Configurations  
**806D2** \$175, **806SD2** \$175



MODEL 805SBT

MODEL 806D2

MODEL 806SD2



## 722 PARDUE

No secrets here. It's a takeoff of the 720 AXIS lock design. A staunch Tanto blade shape offers you ample tip strength and a rugged cutting edge to get things done. The G10 handle is more forgiving when it comes to hiding the reality of the job, too.

**MODEL 722** - Designer: Mel Pardue; Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 3.25" (8.26cm); Thickness: .115" (2.92mm); Open: 7.62" (19.35cm); Closed: 4.37" (11.10cm); Weight: 3.82oz (122gm); Handle: Black G10 Scales, Double 410 Stainless Steel Liners; Movable Steel Carry-Clip; Handle Thickness: 0.49" (1.25cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Tanto, Ambidextrous Dual Thumb-Stud

Available Blade Configurations  
**722** \$180, **722S** \$180, **722SBT** \$190



MODEL 722SBT

MODEL 722



MODEL 910

MODEL 905SBT

## 905 MINI-STRYKER® 910 STRYKER

An angular approach leads to blade geometry of monolithic proportion, and the Tanto is perhaps a misunderstood overachiever in efficiencies of cutting, too. Titanium liners up the ante in the patented modified locking-liner system. Ponder two Stryker sizes, both are prodigies of cutting performance in the knife world.

**MODEL 905 MINI-STRYKER** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; Length: 2.90" (7.37cm); Thickness: .100" (2.54mm); Open: 7.10" (18.03cm); Closed: 4.10" (10.41cm); Weight: 2.70oz (77gm); Handle: Black G10 Scales, Double Titanium Liners; Removable Steel Carry-Clip; Handle Thickness: 0.44" (1.11cm); Lock Mechanism: Modified Locking-Liner; Blade Style & Opener: Modified Tanto, Ambidextrous Thumb-Disk

Available Blade Configurations  
**905** \$110, **905S** \$110, **905SBT** \$120

**MODEL 910 STRYKER** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC or M2 High-Speed Steel 60-62HRC; Length: 3.70" (9.40cm); Thickness: .125" (2.46mm); Open: 8.25" (20.96cm); Closed: 4.68" (11.89cm); Weight: 3.80oz (108gm); Handle: Black G10 Scales, Double Titanium Liners; Removable Steel Carry-Clip; Handle Thickness: 0.48" (1.20cm); Lock Mechanism: Modified Locking-Liner; Blade Style & Opener: Modified Tanto, Ambidextrous Thumb-Disk

Available Blade Configurations  
**910** \$130, **910S** \$130, **910SBT** \$140, **910HS** \$150, **910HSSR** \$150

## 141 NIMRAVUS® TANTO

**NEW!** Keep your options open... All of the same great design features of it's mate, the 140, with a more traditional Tanto blade shape. Stealthy angles are anything but when it comes to tip efficiencies and blade strength. Grip is further enhanced with a generous finger guard. Sheath design helps to bring out the best in overall tool performance as well.

**141 NIMRAVUS TANTO** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC or M2 High-Speed Steel Hardened to 60-62HRC; BT2® Coated; Length: 4.50" (11.43cm); Thickness: .115" (2.92mm); Overall: 9.45" (24.00cm); Weight: 6.20oz (175gm); Handle: Full-Tang; Black G10 Scales; Handle Thickness: 0.58" (1.48cm); Sheath: Molded Kydex®/Thermoplastic; Movable Belt-Loop of Santoprene® Rubber; Weight: 3.44oz (97gm); Blade Style: Tanto

Available Blade Configurations

**141BT** \$160, **141SBT** \$160



MODEL 141SBT

## 140 NIMRAVUS® 145 NIMRAVUS CUB

A modern tip design towers like an obelisk in an endless spew of would-be challengers, and use of a full-tang, premium grade steel consciously dissuades any fear of tool failure. The machine sculpted G10 handle scales and protruding tang dish out a keen, tactile grip for finite control in both tool sizes. And make no mistake, the sheath system more than holds its own, too.

**MODEL 140 NIMRAVUS** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC or M2 High-Speed Steel Hardened to 60-62HRC; BT2® Coated; Length: 4.50" (11.43cm); Thickness: .115" (2.92mm); Overall: 9.45" (24.00cm); Weight: 6.20oz (175gm); Handle: Full-Tang; Black G10 Scales; Handle Thickness: 0.58" (1.48cm); Sheath: Molded Kydex®/Thermoplastic; Movable Belt-Loop of Santoprene® Rubber; Weight: 3.44oz (97gm); Blade Style: Modified Tanto

Available Blade Configurations

**140BT** \$160, **140SBT** \$160, **140HS** \$170, **140HSSR** \$170

**MODEL 145 NIMRAVUS CUB** - Blade Material: 154CM Stainless Steel Hardened to 58-60HRC; BT2® Coated; Length: 3.65" (9.27cm); Thickness: .115" (2.92mm); Overall: 7.82" (19.86cm); Weight: 4.00oz (128gm); Handle: Full-Tang; Black G10 Scales; Handle Thickness: 0.58" (1.48cm); Sheath: Molded Kydex®/Thermoplastic; Movable Belt-Loop of Santoprene® Rubber; Weight: 3.44oz (97gm); Blade Style: Modified Tanto

Available Blade Configurations

**145BT** \$145, **145SBT** \$145, **145SBTSL** \$165



145SBTSL



-SHEATH COMES  
STANDARD WITH BELT-  
LOOP OPTIONS AVAILABLE



MODEL 140HSSR

MODEL 145BT

## 5 & 6H2O RESCUE HOOK

So many uses... *SO FAST!* Form and function collide with the deftness to save time, save effort and ultimately save lives. Readily slice through security belts, rope, clothing and a multitude of fibrous or pliable matter with light-speed quickness. A scalpel sharp edge is shrouded from inadvertent exposure to your surroundings. Put one in your world and get hooked for safety.

**MODEL 5 RESCUE HOOK** - Blade Material: 420HC Stainless Steel Hardened to 54-58HRC; Blade Opening: 0.50" (1.27cm); Overall Length: 2.90" (7.37cm); Thickness: .113" (2.87mm); Weight: 1.20oz (34gm); Handle: Finger Hole 1.12" (2.85cm); Soft Sheath: Nylon Webbing Pouch/Velcro® Closure; Weight: 0.60oz (17gm); Hard Sheath: Molded Delrin Snap-Fit (Varied Carry Options Available); Weight: 0.60oz (17gm)

Available Blade Configurations  
**5** \$35, **5 BLK** \$35, **5 W** \$25, **5 BLKW** \$25

**NEW! MODEL 6H2O RESCUE HOOK** - Blade Material: H1 Stainless Steel Hardened to 58-60HRC; Blade Opening: 0.50" (1.27cm); Overall Length: 4.25" (10.80cm); Thickness: .113" (2.87mm); Weight: 2.30oz (65gm); Handle: H1 w/ Yellow Kydex Overlay; Hard Sheath: Molded Delrin Snap-Fit (Varied Carry Options Available); Weight: 0.60oz (17gm)

Available Blade Configuration  
**6H2O** \$45

FOR FINGER STYLE GRIP  
AND COMPACTNESS.



MODEL 5

—CUTS QUICKLY, SAFELY  
AND EFFECTIVELY  
WITH PULLING MOTION



MODEL 5BLK

FOR FULL HAND GRIP AND  
CORROSION RESISTANCE.



MODEL 6H2O

—OPTIONAL LASH-TAB  
CARRY CLIP ASSEMBLY  
AVAILABLE SEPARATELY



PART #981607

## 10200 AMBUSH™ 10210 MINI-AMBUSH

PARDUE

**NEW!** Two sizes, one objective— to exceed your options in performance at this price level. The unique advantages are the patented Rolling Lock® mechanism teamed with the InDraft™ system. Together they offer solid blade lock-up and positive blade closure. Handle materials vary with each, cast aluminum on the larger Ambush, and molded Zytel® on the smaller Mini. With these cool features and value, these knives are sure to ambush plenty of users pockets.

**MODEL 10200 AMBUSH** - Designer: Mel Pardue; Blade Material: AUS-8 Stainless Steel Hardened to 58-60HRC; Length: 3.94" (10.00cm); Thickness: .118" (3.00mm); Open: 9.26" (23.52cm); Closed: 5.36" (13.62cm); Weight: 5.5oz (155.92gm); Handle: Diecast Aluminum; Double 420J Liners; Removable Steel Carry-Clip; Handle Thickness: 0.55" (1.408cm); Lock Mechanism: Rolling Lock; Blade Style & Opener: Drop-Point Utility; Ambidextrous Thumb-Studs

Available Blade Configurations

**10200** \$80, **10200S** \$80

**MODEL 10210 MINI-AMBUSH** - Designer: Mel Pardue; Blade Material: AUS-8 Stainless Steel Hardened to 58-60HRC; Length: 2.96" (7.52cm); Thickness: .118" (3.00mm); Open: 6.95" (17.65cm); Closed: 3.98" (10.12cm); Weight: 2.56oz (73gm); Handle: Zytel; Double 420J Liners; Removable Steel Carry-Clip; Handle Thickness: 0.457" (11.62cm); Lock Mechanism: Rolling Lock; Blade Style & Opener: Drop-Point Utility; Ambidextrous Thumb-Studs

Available Blade Configurations

**10210** \$60, **10210S** \$60



MODEL 10200

MODEL 10200S

MODEL 10210

MODEL 10210S

## 10300 MONOCHROME™

STEIRER EISEN

**NEW!** A debut design by one of our new custom designers from Austria, this monolock is sure to become a popular model for everyday carry. The N690 steel blade offers plenty of edge utility, and the stainless steel handles are low profile yet offer good grip. With the 10300 less is more... for less.

**MODEL 10300 MONOCHROME** - Designer: Steirer Eisen; Blade Material: N690 Stainless Steel Hardened to 58-60HRC; Length: 3.04" (7.72cm); Thickness: .125" (3.17mm); Open: 7.37" (18.72cm); Closed: 4.345" (10.04cm); Weight: 3.84oz (108.86gm); Handle: 420J Stainless Steel; Removable Steel Carry-Clip; Handle Thickness: 0.354" (.9cm); Lock Mechanism: Monolock; Blade Style & Opener: Drop-Point Utility w/ Dual Thumb-Studs

Available Blade Configurations

**10300** \$50, **10300S** \$50

MODEL 10300S

MODEL 10300



## 10400 PIKA™ 10410 MINI-PIKA

**NEW!** The Pika namesake is a small mammal of several mountainous regions in the world, which just goes about its business everyday. And so to do these knives. Indoors or out, the 10400 and 10410 with their N690 blade steel and molded Zytel handles deliver good, reliable performance. If you're looking to sharpen your gear bag on a budget, these models are too tough to pass by.

**MODEL 10400 PIKA** - Blade Material: N690 Stainless Steel Hardened to 58-60HRC; Length: 3.50" (8.89cm); Thickness: .115" (2.92mm); Open: 8.25" (20.95cm); Closed: 4.80" (12.18cm); Weight: 2.7oz (76.544gm); Handle: ZYTEL; Removable Steel Carry-Clip; Handle Thickness: 0.453" (1.150cm); Lock Mechanism: Lock Back; Blade Style & Opener: Clip Point; Oval Hole

Available Blade Configurations

**10400** \$35, **10400S** \$35

**MODEL 10410 MINI-PIKA** - Blade Material: N690 Stainless Steel Hardened to 58-60HRC; Length: 2.90" (7.37cm); Thickness: .110" (2.79mm); Open: 6.95" (17.65cm); Closed: 4.00" (10.16cm); Weight: 1.8oz (51.03gm); Handle: ZYTEL; Removable Steel Carry-Clip; Handle Thickness: 0.44" (1.11cm); Lock Mechanism: Lock Back; Blade Style & Opener: Clip Point; Oval Hole

Available Blade Configurations

**10410** \$30, **10410S** \$30



## 10500 RANT™ BOWIE PARDUE

**NEW!** High value, low priced innovation. Outdoorsmen will delight in the Bowie blade for its agility and excellent field utility. The Kraton® handle holds tough in the elements, and it caps off the patented BILT™ System.

**MODEL 10500 RANT BOWIE** - Designer: Mel Pardue; Blade Material: N690 Stainless Steel Hardened to 58-60HRC; Length: 3.95" (10.03cm); Thickness: .139" (3.53mm); Overall: 8.58" (21.79cm); Weight: 6.16oz (174.633gm); Handle: Polypropylene w/ Black Kraton Overmold; w/ BILT System; Handle Thickness: 0.88" (2.23cm); Sheath: Black Leather w/ Belt-Loop; Blade Style: Drop-Point

Available Blade Configuration  
**10500** \$60



MODEL 10500



MODEL 10505

## 10505 RANT™ DPT PARDUE

**NEW!** Same value and innovation as in the other Rant design. The Rant DPT (Drop-Point Tactical) features a more utilitarian blade design to broaden its applications. Its N690 blade steel offers up plenty edge to cut through the competitions claims of greatness. Slip it into the ballistics nylon sheath (with sleeve) for easy belt carry.

### BILT SYSTEM



REFER TO PG. 39 FOR DETAILS

**MODEL 10505 RANT DPT** - Designer: Mel Pardue; Blade Material: N690 Stainless Steel Hardened to 58-60HRC; Length: 4.48" (11.38cm); Thickness: .139" (3.53mm); Overall: 9.11" (23.14cm); Weight: 6.02oz (170.66gm); Handle: Polypropylene w/ Black Kraton Overmold; w/ BILT System; Handle Thickness: 0.88" (2.23cm); Sheath: Black Ballistics Nylon w/ Belt Loop; Blade Style: Drop-Point

Available Blade Configuration  
**10505** \$60



## 10510 GAMER™ FECAS

**NEW!** A slimmed down design by Steve Fecas, a new designer on the Benchmade team. Carries light and carries “quiet” if that’s your style. The N690 steel blade shape does well over a multitude of uses and the full-tang design balances nicely in the hand. Pressure fit molded sheath.

**MODEL 10510 GAMER** - Designer: Steve Fecas; Blade Material: N690 Stainless Steel Hardened to 58-60HRC; Length: 4.11” (10.44cm); Thickness: .117” (2.97mm); Overall: 8.84” (22.45cm); Weight: 3.58oz (101.491gm); Handle: Zytel; Handle Thickness: 0.425” (1.08cm); Sheath: Black Zytel w/ Multiple Carry Options; Blade Style: Drop-Point

Available Blade Configurations

**10510** \$40, **10510S** \$40



MODEL 10510



MODEL 160

MODEL 160SBT

## 160 TK-1 TETHER KNIFE

Single piece steel architecture is both blade and handle, which is big enough to be useful, yet small enough to stay out of the way. An ultra-thin molded sheath is anatomically friendly and secures the knife well. Around the neck, around your active world— an alternate approach to knife carry.

**MODEL 160 TETHER KNIFE** - Blade Material: 440C Stainless Steel Hardened to 58-60HRC; Length: 2.00” (5.08cm); Thickness: .125” (3.18mm); Overall: 5.75” (14.50cm); Weight: 1.50oz (42gm); Handle: Skeletonized Full-Tang; Black Thermal Plastic Coating; Handle Thickness: 0.18” (0.45cm); Sheath: Molded Kydex®/Thermoplastic; Weight: 1.00oz (28gm); Blade Style: Modified Utility

Available Blade Configurations

**160** \$70, **160S** \$70, **160SBT** \$80

## A KNIFE FOR THE REAL BLADE CONNOISSEUR

**E**rasing the lines between custom and manufactured, the Benchmade Gold Class is a matter of satisfying the ultimate desire. Whether it is embellishing existing designs to loftier heights, creating entirely new ones, or even crafting a one of a kind experience from a collector's wish list, the Gold Class clearly sets the new standard of knife manufacturing. It's where the gloves come off, and the personal touch shapes imagination into reality.

Custom designs, exotic materials, exclusive mechanisms and handcrafted detail are merely suggestions to the possibilities. The Benchmade Gold Class is not for everyone. It's for those individuals who aspire for life's great treasures, and know how to get it.

### 960CFP OSBORNE

**NEW!** You've seen the design before, but you have never seen it quite like this! The carbon fiber handles jump-start emotions with their contemporary nature and their seemingly gravity defying physical weightlessness. A never dying natural energy source is injected with the real mother-of-pearl inlays shimmering like moonlight on water. The silky smooth AXIS mechanism creates awe with its fine precision and mechanical simplicity. A steely sharp S30V blade with its glistening after effects of the custom finish treatment, gives a purpose to all of this great effort. It's Benchmade. Available for a limited time.

MODEL 960CFP



**MODEL 960CFP** - Designer: Warren Osborne; Blade Material: S30V Stainless Steel Hardened to 58-60HRC; Length: 3.15" (8.00cm); Thickness: .100" (2.54mm); Open: 7.30" (18.54cm); Closed: 4.15" (10.54cm); Weight: 1.90oz (53.86gm); Handle: Carbon Fiber Scales w/ Presentation Grade Mother-of-Pearl Inlays; Polished, Double 420J Liners; Handle Thickness: 0.3675" (0.93cm); Lock Mechanism: AXIS Lock; Blade Style & Opener: Modified Drop-Point; Ambidextrous Thumb-Studs w/ Jeweled Inlay; Numbered, Comes In Presentation Case w/ Certificate of Authenticity; Special Edition

Available Blade Configuration  
**960CFP** \$600

## 180DM

MCHENRY & WILLIAMS

**NEW!** The standard 180 makes waves in its own right, so this really needed to break new ground— and it does! The Thunderforge Damascus steel blade speaks a language all its own with its fiery origins forever forged in its existence for all eternity. Like whirlpools of liquid metal, the mesmerizing signature pattern draws you in to every detail, and plays in contrasting harmony to the brushed, stainless steel bolsters. Exotic Amboyna burl wood seamlessly grows from the bolsters to create its elegant handle surface. Take note of the many details like the copper mosaic pins, black micarta handle underlayments, leather lanyard and filework on the blade spine. The leather sheaths were also specially custom made to compliment this knife design for a near custom piece. It's Benchmade. Available for a limited time.

**MODEL 180DM** - Designer: Bill McHenry/Jason Williams; Blade Material: Thunderforged Damascus; Length: 3.75" (9.50cm); Thickness: .125" (3.18mm); Overall: 7.45" (18.92cm); Weight: 3.75oz (106.31gm); Handle: Full, Taper-Tang; Stabilized Amboyna Burlwood w/ Stainless Steel Bolsters and Mosaic Pins; Beaded/Leather Lanyard; Handle Thickness: 0.56" (1.42cm); Sheath: Custom, Hand Cut Leather, Tooled and Carved by Chris Kravitt; Weight: 1.60oz (45.36gm); Blade Style: Drop-Point; Numbered, Comes In Presentation Case w/ Certificate of Authenticity; Special Edition

Available Blade Configuration

**180DM** \$800



MODEL 180DM

## 4501 PRESTIGEDGES™ DE ASIS

An edge so telling it's in the name (pronounced "prestigious") is nothing less than a redefinition of the finest in kitchen cutlery. A throwback to purity of design yet fashioned with a progressive appreciation of modern age materials and technologies for their premium performance qualities. The solid, one-piece blade design offers arguably the finest cutting edge available in the world today combined with classic elegance in visual and balanced functional detail. It's the epitome of "the essence of edge."

**PRESTIGEDGES** - Blade Material: Single Piece, Full-Tang 440C Stainless Steel Hardened to 58-60HRC; Handle: Impregnated Real Wood Laminate; Woven Micarta Bolster; Nickel/Silver Rivet Assembly

**PARING KNIFE** - Blade Length: 3.50" (8.89cm); Thickness: .0725" (1.84mm); Overall Length: 7.09" (18.01cm); Weight: 2.10oz (60gm)

**UTILITY KNIFE** - Blade Length: 6.00" (15.24cm); Thickness: .120" (3.05mm); Overall Length: 10.25" (26.04cm); Weight: 4.80oz (136gm)

**CHEF KNIFE** - Blade Length: 8.00" (20.32cm); Thickness: .1415" (3.59mm); Overall Length: 13.00" (33.00cm); Weight: 8.50oz (241gm)

Available Blade Configuration

4501 \$600 (available only as three knife set)



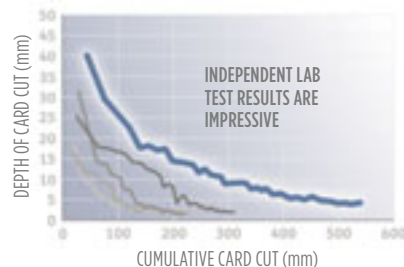
CHEF KNIFE

PARING KNIFE

UTILITY KNIFE

—3-KNIFE SET COMES  
IN ATTRACTIVE  
PRESENTATION CASE

BENCHMADE OUTPERFORMED THE WORLD'S  
FINEST BY NEARLY DOUBLE THE EDGE QUALITY.



## WHAT'S IN A KNIFE?

**S**tronger. Better. Safer. Smarter. Everyday, whether at work, at home, or at play, you are presented with options. Options to accept complacency or the opportunities to search out a better way. And so it is with knives, the option to have the best tool for the job.

Too often people take their choice of knives for granted when the reality is that if they took the extra time to learn the true differences, it could translate into extra time and money saved over the long haul. Easier access, sharper longer, improved durability, and higher standards of manufacturing qualities equate to enhanced performance— more value for the money.



Like most things, knives have evolved over the years. It's well worth your while to take some time to seek out the modern advantages.

There are some very important considerations when it comes to selecting and purchasing a knife. The alternative could mean frustration with a dull knife, or it could mean regret of something more serious. The choice is yours.

### FOR STARTERS...

**DESIGN** Is it a practical one? Will the blade shape offer good utility? Does it fit my hand? Will it support my cutting tool needs?

**MECHANISM** Can I open and close it easily, and with one hand? Will it open and close intuitively without having to focus attention to it? Does it stay open or closed reliably? Is it intended to enhance user tool function, or only manufacturer tool sales?

**MATERIALS** Do the materials enhance its performance, or offer improved levels over others? Are the materials strong, durable and offer added value? How often will it have to be resharpened? Are the materials truly what they say they are?

**QUALITY** Does it feel solid and well built? Does the blade wobble? Do all of the components fit together properly? Will the manufacturer warranty any issues?





## FORWARD THINKING

**Y**ou must have it to succeed. And to make certain it never fades, we established the Benchmade Custom Design Team. It's founded on the premise of a high regard for the individual custom knife maker who pours their genuine passions, and given talents into making unique realities one piece at a time. To them, it goes beyond earning a living, it's an opportunity to express their own interpretations of cutting edge design.

Benchmade has perfected a collaboration of efforts with these rogues of conformity, tapping into the newest in locking mechanisms, progressive designs, and the latest in materials. Ultimately, this intellectual exchange transpires into something special in the form of a Benchmade knife.

## THE DESIGNERS

**MEL PARDUE** The senior team member, Mel has been grinding sparks, making knives and creating a following for 20-plus years. His style has a class and simplicity all its own. The Pardue collaborations offer great utility to the everyday knife user while at the same time presenting an upscale distinction. Less is definitely more with Mel's designs.

**BILL McHENRY & JASON WILLIAMS** It runs in the family... Bill and stepson Jason spend their days making exquisite pieces of "art with an edge on it." Their dedication and talents compliment one another very well, and have led to several noteworthy innovations in the knife making world. Benchmade was fortunate to be involved with one such innovation, the AXIS mechanism. The rest is history in the making.

**WARREN OSBORNE** Being raised in the farming and ranching industry taught Warren early on what great utility a quality knife can offer. How a knife feels in the hand over extended use, blade design/edge configurations, and the types of materials used are all mandatory considerations of an Osborne design.

**STEVE FECAS** The mystique of custom knives, and what they have to offer, caught Steve's

eye nearly 30 years ago, and he has been creating his own mystique ever since. The Fecas designs offer a stylish, swept-back profile all their own.

**ARMIN STUETZ** Armin has been making his fascination with knives a livelihood for many years. Steirer Eisen, his own knife manufacturing company, is located in Styria, Austria. He brings an international presence to the team and says he is only satisfied when his customers are satisfied. Hmm... sounds familiar.

**MIKE SNODY** Exploding into the knife making world, Mike has successfully created a name for himself in a short amount of time by wrapping solid function in the guise of contemporary design. His design influence is derived from his own personal experiences. And his "sensitive" side certainly hasn't held him back either.

**NEIL BLACKWOOD** A lifelong hobby turned fulltime profession, Neil grew up naturally working with his hands as his father was a shop teacher. His custom work really takes advantage of the latest materials and works them into creative reflections of his detailed eye. He says if his love of what he does ever fades, he will pick up a fishing pole.



Benchmade, Oregon City, OR

### THE MINDSET

It all starts with a commitment to innovation. And for us, it goes beyond simply being innovatively different— Benchmade continually strives to be innovatively better. We believe that when a customer chooses to purchase a Benchmade, they don't do so just to be different, they do so because they know it's better. This mindset of innovating for improvement is alive and well throughout Benchmade, it goes into every design, and comes out of every product. Admittedly, it's definitely not the easiest way to make knives, but it's the only way we know how.

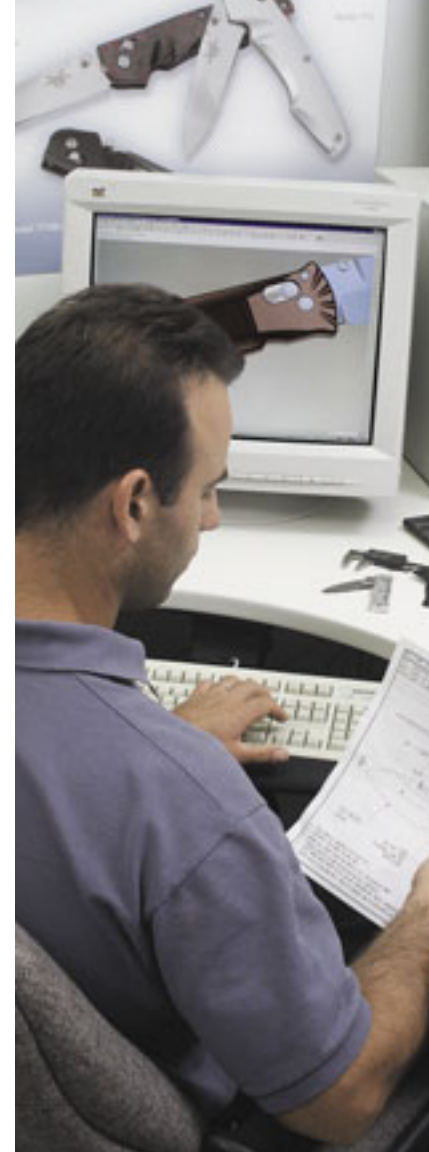
### ENGINEERING

Rocket science? Ok, well almost. It all starts with a dedicated Engineering department hell bent on getting it right— before a milling machine ever starts. It means taking an often times custom design concept and unique designer personality, and then translating it into computer renderings and programs for a multitude of individual manufacturing processes. Our engineers are continually checking and rechecking for perfection, and we are fully integrated with our outside manufacturing partners to ensure our Benchmade quality standards are adhered to.

From the latest computer aided design (CAD) software and 3-D modeling technologies to just plain knife-know-how gained from years of experience, it's a test of wills. And when the final prototype is signed off on, the customer always wins.

### MANUFACTURING

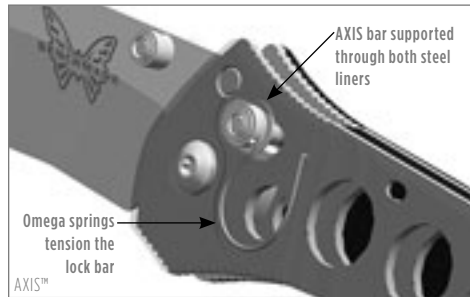
The Benchmade manufacturing arsenal contains ultra-modern laser cutters and machining centers dialed in for spot-on tolerances of 0.0005" on command. Our computerized machining centers offer the precision and control usually found only in the aerospace industry. Most of our products are hand assembled for a "go together" fit and finish typically seen only in a custom knife. But it's more than just having modern equipment, for Benchmade, it's having a workforce of dedicated and professionally skilled people knowing how to make it all work together. We also work with a specially select group of outside manufacturing partners, who are willing to go beyond working for us— they work with us to deliver the best product regardless of price point. It's a lot of effort for just a knife, which is why Benchmade knives aren't "just a knife"... they're engineered cutting tools founded on function, built for performance and recognized for both.



## INNOVATIONS IN MOVEMENT

Seems simple enough. You open the knife, you close the knife. But it's the mechanics of motion that happens in the process, which can make the difference between ordinary and extraordinary. Is the knife easy to actuate, can the knife be opened with one hand, is it ambidextrous, and will it be reliable when you need it most? These are all essential considerations when it comes to knife mechanics.

Benchmade offers several mechanisms, from patented exclusives including the unparalleled AXIS, to more traditional lock back designs. It all comes down to your level of desired function.



### LOCKING MECHANISMS & ASSEMBLIES

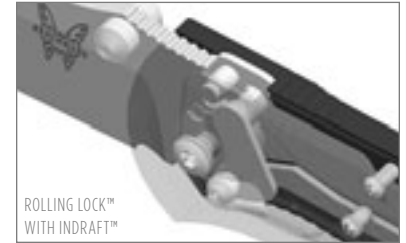
#### AXIS™

A patented Benchmade exclusive, AXIS has been turning heads and winning fans ever since its introduction just a few years back. A 100-percent ambidextrous design, AXIS gets its function from a small, hardened steel bar which rides forward and back in a slot machined into both steel liners. The bar extends to both sides of the knife, spanning the space between the liners and positioned over the rear of the blade. It engages a ramped, tang portion of the knife blade when it is opened. Two omega style springs, one on each liner, give the locking bar its inertia to engage the knife tang, and as a result the tang is wedged solidly between a sizable stop pin and the AXIS bar itself.

#### ROLLING LOCK™ WITH INDRAFT™

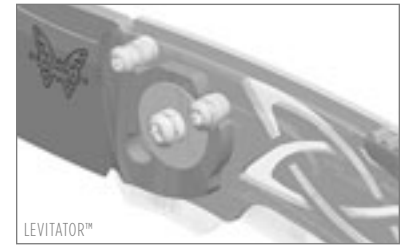
A new patented Benchmade exclusive which was originally in the custom market for a time, the Rolling Lock utilizes a sizable, notched lock-pin which secures against the blade tang when engaged. To disengage, a spring actuated thumb button on the right handle side is drawn back to rotate the lock-pin and free the blade. InDraft, a patented exclusive, is a combination of a slotted liner and a pin in the blade tang working in

tandem to generate an inward inertia when closing the blade. This results in one of the safest blade detents available today.



#### LEVITATOR™

A patented Benchmade exclusive, the knife handle scale/liner is cut to create a spring system which is used to leverage a lock-pin in and out of a notch in the tang of the blade. This spring/pin system effectively locks the blade both in the open and closed positions.

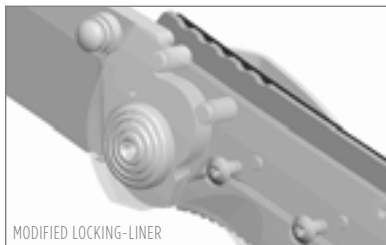


#### MODIFIED LOCKING-LINER

The basic principle is an integral locking bar within the knife liner being stress bent,



enabling it to spring into position behind the rear tang of the blade when the blade is opened. The locking bar wedges against the rear of the blade, locking it open until you physically push it clear and close the blade. With little practice, the process of opening and closing the blade can be done single-handed (locking-liners are made either right or left hand specific). Benchmade has long been recognized for making superior locking-liners. And with a Benchmade modified locking-liner you get a patented feature which helps to enhance the lock function. The function success and function failure of a locking-liner depends greatly on how well it is made and also the quality of the materials used. With Benchmade, you get the best of both, and we offer it in a variety of knives.



MODIFIED LOCKING-LINER

### OPTIMISER

Another patented Benchmade exclusive, which "optimizes" the knife mechanism if the user

chooses to do so... A spring steel bar running the length of the inside handle spine is secured in place and contacts a surface area of the blade tang. As the blade is closed the spring is tensioned against the blade tang, then as the user rotates the blade open to a 30-degree angle, the spring takes over and continues the blade opening process on its own. The huge advantages to the Optimiser design over other similar concepts, is that the blade must be rotated open to beyond a 30-degree angle, which offers a much safer alternative to others. And even more amazing, the Optimiser can be added or removed at the discretion of the user and the knife/mechanism will still function normally. The choice is yours.

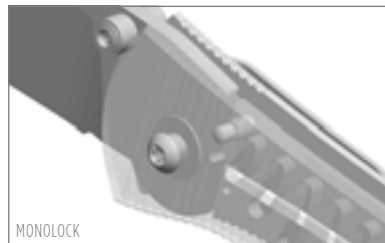


OPTIMISER

### MONOLOCK

The monolock mechanism is basically a locking-liner on steroids. The knife liner is one in the same as the knife handle, and thus it is designed and made to function as the locking

mechanism. Subsequently, a thicker material is used to provide enough surface area to be a functional handle, and in turn creates a larger surface area to lock the blade with. If executed properly, the monolock design rates very highly in strength and function.



MONOLOCK

### LOCK BACK

A basic functional lock that is relatively simple and low cost to manufacture. In practice the lock design positions a stop bar parallel to and in direct line with the blade at the upper back or rear tang of the blade to lock the blade open. Basically, as the blade is rotated open, the spring tensioned, center pivoted stop bar tracks around the circular portion of the blade tang until it drops or locks into the notched out tang. And to release the lock, the exposed portion of the stop bar in the handle back is depressed into the handle, pivoting the stop bar out, releasing the locked blade. This style of

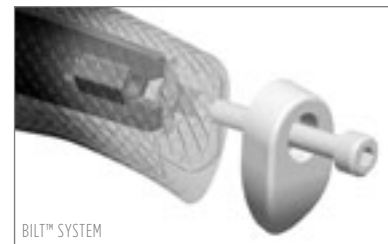
mechanism requires two hands to safely close the blade although you may still easily open the blade single-handed if desired.



LOCK BACK

### BILT™ SYSTEM

Yet another new, patented Benchmade exclusive, the BILT System (Bolted InLine Tang) simplifies the fixed blade handle assembly process, while at the same time strengthening the overall assembly itself. A long nut is positioned in the slotted full-tang; a hardened bolt is passed through the butt-cap and then threaded into the nut drawing the handle assembly together for a solid fit.



BILT™ SYSTEM



## ADVANCED MATERIALS

So what's it made of? Which blade steel is best? Just a couple of the questions we are asked when people see our knives, and the answers come down to this— Benchmark uses a variety of modern materials specially selected for their superior performance characteristics. We strongly believe that if you're going to put this much effort into designing a custom quality cutting tool, then it only makes sense to build it of the materials which compliment its form and enhance its function. And in some instances it's more than just selecting a certain material, it's what we do to it to bring out the extra edge which sets us apart from everyone else. Bottom line, we would much rather overbuild a knife than risk the alternative— we thought you would like that, too.

### BLADE STEELS & FINISHES

#### 154CM

An American made premium grade stainless steel originally developed for turbine blades in jet engines. The predecessor to ATS-34, which has now seen a strong resurgence in the knife market. Good corrosion resistance with excellent toughness and edge quality.

#### S30V

An American made and developed premium grade stainless steel created especially for knives. It is a powder made steel with uniform structure and clean steel properties. As a blade it offers excellent corrosion resistance and excellent edge qualities.

#### D2

An air-hardened tool steel, which offers good corrosion resistance and excellent mileage in wear resistance. A good choice for hard use environments.

#### 440C

A high-chromium stainless steel with an excellent balance of good hardness and excellent corrosion resistance. 440C takes a nice edge and comes back fairly easily as well. An excellent value priced steel for its performance.

#### M2

A very tough, tool grade high-speed steel used primarily as a cutting steel in the industrial area. It offers excellent strength and wear resistance. Due to its make up, it is highly susceptible to corrosion, so we always apply our BT2® coating for corrosion resistance. An excellent choice for hard use environments.

#### N690

An Austrian made stainless steel, which is comparable to 440C in performance and value. Keen edge qualities with excellent corrosion resistance.

#### AUS-8

A high-carbon, low chromium stainless steel, which offers a good balance of toughness, edge sharpness and corrosion resistance.

#### H1

A high-chromium stainless steel, which offers 100-percent corrosion resistance in both saltwater and fresh water. The trade-off in performance is good edge quality with good edge toughness, so we use it in wet environment rescue or emergency tool applications.

## DAMASCUS

A specially forged, layered steel made up of a variety of steels. It offers excellent toughness and edge quality. For finishing, the surface layers or lines are exposed through an acid etch, which creates a very unique visual effect. Used in special applications due to its inherent high cost and artistic nature.

## BC1® COATING

A Boron Carbide coating applied to blade steels in a vacuum chamber. It offers extreme hardness and wear resistance while creating an attractive finish.

## BT2® COATING

A proprietary blade coating that is Xylan® based to provide excellent corrosion resistance which exceeds the ASTM-117 spec for saltwater and increases surface lubricity.

## COMBOEDGE™

It denotes our partial serration on the plain edge blade configuration. Benchmade's serration pattern offers ideal cutting ability for fibrous materials such as webbing, straps, netting or rope.

## HEAT-TREATMENT

Over the years we have developed a "special recipe" for heat-treating our blade steels. This process maximizes the steels' molecular structure for a custom toughness and

## COMMON BLADE STEELS

STEEL	CARBON	CHROMIUM	COBALT	COPPER	MANGANESE	MOLYBDENUM	NICKEL	PHOSPHOROUS	SILICON	SULPH	TUNGSTEN	VANADIUM	HRC
154CM	1.05	14.00	-	-	0.50	4.00	-	-	0.30	-	-	-	58-60
ATS-34	1.05	14.00	-	-	0.40	4.00	-	0.03	0.35	0.02	-	-	58-60
S30V	1.45	14.00	-	-	-	2.00	-	-	-	-	-	4.00	58-60
H1	0.12	14.20	-	-	1.00	1.00	6.80	0.015	3.50	0.001	-	-	58-60
M2	0.95-1.05	3.75-4.50	-	-	0.15-0.40	4.75-6.50	0.30	-	0.20-0.45	-	5.00-6.75	2.25-2.75	60-65
D2	1.40-1.60	11.00-13.00	-	-	0.60	0.70-1.20	0.30	-	0.60	-	-	1.10	57-61
440A	0.65-0.75	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	55-57
N690	1.07	0.40	1.50	-	0.40	1.10	-	-	0.40	-	-	0.10	58-60
440C	0.95-1.20	16.00-18.00	-	-	1.00	0.75	-	0.04	1.00	0.03	-	-	58-60
AUS-8	0.70-0.75	13.00-14.50	-	-	0.50	0.10-0.30	0.49	0.04	1.00	0.03	-	0.10-0.26	58-59
420HC	0.46	13.00	-	-	-	0.40	-	-	0.40	-	-	0.30	58-60
AUS-10	0.95-1.10	13.00-14.50	-	-	0.50	0.10-0.31	0.49	0.04	1.00	0.03	-	0.10-0.27	59-60
BG-42	1.15	14.50	-	-	0.50	4.00	-	-	0.30	-	-	1.20	61-63
CPM(T)440V	2.15	17.00	-	-	0.40	0.40	-	-	0.40	-	-	5.50	55-57

To help you better understand the science of steel, we offer an overview of some of the commonly used steels in knife manufacturing. Steel is made of iron and carbon in different combinations. When heated to certain temperatures and then cooled down at specific rates, it changes the properties of the metal. By starting with premium steels and employing custom heat-treat practices, Benchmade knives excel in all areas of performance.

Benchmade superior performance. All steels may be created equally, but that is where it stops when it comes to making a Benchmade.

## HANDLES

### CARBON FIBER

A contemporary, premium composite of thin strands of carbon tightly woven into various weave patterns, then set in resin, which is most commonly clear but can be color tinted.

It offers great looks and is fairly strong for its minimal weight.

### STABILIZED WOOD

Select hardwood veneers are vacuum impregnated with special dyes and resins. Sheets are then layered and combined under tremendous heat and pressure to adhere the veneers as one for a durable and attractive real wood medium.

### MICARTA

Layers of linen cloths soaked in resin and pressured together. Most commonly used on more stylish knives due to its rich finish qualities. Available in colors.

### 6061 T-6 ALUMINUM

A nonferrous metal originally developed as a premium aircraft grade aluminum, it offers a solid handle form and function at a nominal weight.



## HANDLES CONT.

### **KRATON®**

A thermoplastic elastomer offering excellent flexibility and memory elasticity even under harsh conditions. It is over-molded onto the handle for added grip surface and tactile qualities.

### **NORYL GTX®**

A modern engineered plastic offering high-strength, minimal flex and optimally lightweight properties. Molded to form.

### **G10**

An extremely durable makeup of layers of fiberglass soaked in resin, then highly compressed and baked. Impervious to moisture or liquid and physically stable under climate change. Most commonly black, but is available in various colors, too.

### **ZYTEL®**

A lightweight glass filled nylon engineered for strength and durability. Widely used throughout the auto industry in engine related components. Molded to form.

### **KYDEX®**

A mixture of acrylic and PVC, which offers outstanding impact and chemical resistance as well as fire retardancy. Widely used in the auto and aerospace industry. Molded or thermo-formed.

### **DELIRIN®**

A lightweight and durable engineered polymer with low wear properties. Used throughout the auto industry. Molded to form.

### **VALOX®**

A reinforced resin with excellent stiffness, strength and dimensional stability. Molded to form.

### **ANODIZATION**

An electrochemical process used for adding color to titanium surfaces. A combination of chemical bath and electrical voltage level generates the desired color. A similar process is used for aluminum with the addition of a chemical coloring bath.

## LINERS

### **6AL 4V-TITANIUM**

Considered an exotic metal alloy (Titanium + 6% Aluminum + 4% Vanadium) with an excellent strength to weight ratio, which offers exceptional performance in a knife. Titanium is corrosion resistant to natural elements as well as many industrial chemicals.

### **420J STAINLESS STEEL**

A common knife grade with low carbon, high chromium content steel which offers excellent bend toughness and wear ability. It offers

excellent corrosion resistant characteristics as well. Also used in handles.

## SHEATHS

### **BALLISTICS NYLON**

A heavy duty woven nylon fabric originally developed for use in bullet proof vests and personal body armor. Offers great durability in a lightweight sheath.

### **SANTOPRENE®**

A thermoplastic elastomer which is molded to specification. It offers excellent flexibility with high tear strength and fatigue resistance. Good resistance to many harsh chemicals. All of these features contribute to improved performance in a grueling range of tough jobs.

### **LEATHER**

A natural material dating back to man's earliest beginnings in the knife world. It can be easily dyed and tooled for desired visual effect. Offers traditionally accepted levels of performance and design.

The following are registered trademarks of their respective companies: Delrin®, E.I. du Pont de Nemours & Company; Zytel®, E.I. du Pont de Nemours & Company; Kydex®, Kleerdex Company; Noryl GTX®, General Electric Company; Valox®, General Electric Company; Xylan®, Whitford Worldwide Corporation; Kraton®, Kraton Polymers Company; Santoprene®, Advanced Elastomer Systems

## EXTRAS

**T**here's more to Benchmade than just great knives. We also offer you the service and support to back up or enhance the performance of our knives. From the finest customer service in the industry to branded clothing and specialty items— it's all available for you to take advantage of. And if you find that something is missing or needs improvement, let us know, we want to hear about it.



THE BLUE BOX

### SPECIALTY ITEMS

New logo, new specialty items and new clothing on the way from your favorite knife company. You Benchmade fans are going to want to check out and check back often for the latest in Benchmade fashion. There are shirts, caps, jackets and plenty other ways to strut your stuff. New this year too are posters and decals to customize your own Benchmade world. Our plan is to create more items for you to choose from and enjoy, so check our web site often to be sure you're sporting the latest in sharp threads.

### ACCESSORIES

**THE BLUE BOX** Benchmade uses "six-lobe" headed screws exclusively throughout the assembly of our knives. This unique screw style offers a more "controllable" means of achieving tightness. Occasionally you may want to adjust blade tension, remove the carry-clip or simply check for any loosened screws, so we offer this handy kit for those purposes. Kit includes bit sizes 6, 7, 8, 10, 15, one Phillips head bit, and bit holder/extension all self-contained in a molded plastic case which doubles as the handle. Features removable plastic carry-clip on case. Part Number **981084** \$12

### SHEATH CARRY ACCESSORIES

We offer several carry accessories so you can modify your Benchmade sheaths to better suit your particular carry needs. These include: A Metal-clip w/lash tab; B Molded belt loop with bridge/hardware; NOT PICTURED: Tek-Lok® and Perma-Clips®; individual lash tabs; and Carry-Strap w/lash tab. (NOTE: Some items offer limited to model specific applications).

#### PART NUMBERS AND PRICING

- 981607** (A) Metal-Clip w/lash tab (fits Model 5, 100, 140, 141, 145, 160, 175, 10510) \$10
- 981608** (B) Molded Belt-Loop w/bridge (Model 100, 140, 141, 145) \$10
- 981609** (C) Tek-Lok®, large size \$15
- 981610** (D) Perma-Clips® for large Tek-Lok (set of 2) \$4
- 981611** (E) Carry-Strap w/4-way lash-tab (metal-clip clips into this) \$10
- 981612** Lash-Tab (can be sewn onto clothing or gear) \$5



### SOFT SHEATHS

For those individuals who prefer to carry their knives in a sheath, we offer a simple but effective design, which is available in several sizes. There are two different sizes (small 1.625" W x 5.00" D; large 2.00" W x 5.25" D) for folders, and additionally we offer one with a smaller second pocket to accommodate a Rescue Hook or small knife. We also offer a 4-inch Bali-Song sheath (not pictured). All soft sheaths are made of 1680 denier poly-ballistic nylon with liners and they are edged with nylon for a clean, no-snag finish. They feature Velcro® closures.

#### PART NUMBERS AND PRICING

- 981086** Soft Sheath, small size (1.625" W x 5.00" D), black \$10
- 981087** Soft Sheath, large size (2.00" W x 5.25" D), black \$10
- 981787** Soft Sheath, dual carry/pocket (2.00" W x 5.00" D), black \$10
- 981717** Soft Sheath, Bali-Song Model 40 Series, black \$10



## BENCHMADE KNIFE ATTACHÉ

Now you can keep all of those Benchmades in one place... This soft carry-case holds up to 12 folders. Its shell is constructed of a heavyweight denier and is stitched plenty strong for lasting wear. A deep plush interior lining ensures scratch-free storage. A total of twelve, 1.50 x 5-inch pocket, with six pockets featuring a split-window for easier small knife retrieval. Velcro® flap closure holds everything in place, and proudly displays the Benchmade name embroidered on its face. Part Number **981456** \$35



## MILITEC-1®

It's what we use at the factory. A "chemically-reacted synthetic based metal conditioner that protects metal with a constant synthetic-based impregnated molecular structure." Simply put, it delivers constant lubrication; reduces friction and wear; inhibits corrosion; and causes no unwanted material buildup. Works great on knives and many other metal-to-metal situations.

### PART NUMBERS AND PRICING

- 981368** Militec-1, 1oz. Squeeze bottle **\$5.95**
- 981369** Militec-1, The Sniper Pak (4oz. Squeeze bottle w/tip; stainless steel applicator needle; 1/4oz. bottle) **\$19.95**
- 981370** Militec-1, 4oz. Squeeze bottle **\$14.95**
- 981371** Militec-1, stainless steel applicator needle **\$10**



## SPECIAL SERVICES



**LIFESHARP® SERVICE** There's never a dull moment with a Benchmade... That's right! We will gladly sharpen your Benchmade knife to a factory razor sharp edge (service does not apply to any serrated portion of the blade). If you prefer us to sharpen your blade, or if you may have neglected to maintain your edge for a while, simply ship your knife to us. We'll not only sharpen it, we will also inspect the knife for any warrantied repairs and "tune" the knife for optimum performance. Simply ship the knife to the Benchmade address, postage paid and insured. Please enclose your return shipping address with \$5.00 to cover return shipping charges.

**PERSONALIZED LASER MARKING** Put your name on it. Make it yours. Commemorate an event or outfit the club. Whatever the circumstance, now you can have your logo or artwork laser etched onto any of the Benchmade knives. The etched mark becomes a permanent signature on the knife in the same way we brand the knives with the Benchmade logo. Depending on the particular model, the mark can be placed either on the blades, or in some models, on the handles. All it takes is a clean, black and

white representation of your logo or artwork, and we can take it from there. If you are interested in this special service, simply call a Benchmade customer service representative at 800.800.7427. Basic set-up charges and quantity restrictions do apply.

## THE ULTIMATE SOURCE

**WWW.BENCHMADE.COM** New this year we have a whole new web site with many new features to help you stay connected with everything Benchmade. From views of every Benchmade model configuration to creating a list of your personal favorites for future reference, it's been modified to improve your Benchmade cyberspace experience. For the new Benchmade visitor there's expanded product and technical information to make your "initiation" process easier. And for you Benchmade addicts, you can get your fix of the latest model introductions as well as share your knife knowledge and Benchmade experiences with the rest of the world. The web site also has a handy dealer locator so you can find your nearest source for cutting edge innovation close to home. Or, if you prefer, you can buy direct from the factory and have it shipped right to your door. So your inside track on everything Benchmade is only a click away at [benchmade.com](http://benchmade.com).

## THE WARRANTY

**LIMITED LIFETIME WARRANTY.** Benchmade Knife Company, Inc. ("Benchmade") warrants to the original owner that this knife will be free from defects in materials and workmanship. Benchmade will, without charge, repair or replace, at Benchmade's option, any knife returned for Warranty work and found to be defective by Benchmade. The knife must be shipped by owner prepaid and insured freight, together with a description of the problem, and must be accompanied by the original bill of sale, your charge or credit card receipt or any satisfactory proof of the original date of purchase from a retail dealer. Any automatic knife returned for Warranty service from outside of Oregon must also include a copy of the owner's active police or military identification, or be returned through the authorized Benchmade dealer from whom the knife was originally purchased. **NO EXCEPTIONS WILL BE MADE.**

**WHAT IS COVERED**— This Warranty covers replacement parts and labor. **WHAT IS NOT COVERED**— This Warranty does not cover normal wear, resharping of the blade, damage caused by neglect, misuse or the failure to perform normal or necessary maintenance, disassembly of any knife by any person other than Benchmade's Warranty department, or shipping costs for returned knives.

Do not use your new knife as a screwdriver, prybar, chisel or punch. Do not throw your knife or use it for any purpose other than cutting. Do not disassemble your knife. Do not sharpen your knife on a power grinding wheel. Any of these acts will void your Warranty. **MINIMUM CHARGE TO REASSEMBLE A KNIFE WHEN WARRANTY HAS BEEN VOIDED IS \$20 PLUS PARTS.**

Repair or replacement as provided under this Warranty is the exclusive remedy of the consumer.

Benchmade shall not be liable for any incidental, reliance, or consequential damages or breach of implied Warranty on this product, including any damage to person or property. Benchmade's liability under any circumstances is limited to the purchase price. Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

This knife has only one use, as a cutting tool. Benchmade's knives carry no warranty except as expressly contained herein. Benchmade disclaims all warranties of merchantability and fitness for a particular purpose other than for use as a cutting tool. There are no warranties which extend beyond the description contained herein.

Please review the complete Warranty information and proper knife care instructions provided with each knife.

The purchase, use and ownership of knives is subject to a wide variety of local laws and regulations. It is impossible for Benchmade Knife Company to know or interpret all of these laws. It is the responsibility of the buyer to be aware of the laws which govern them in their specific area wherever that may be. We encourage the responsible ownership and use of knives as one of mankind's oldest tools. Be smart and be safe.

**Benchmade is proud to be a charter member of AKTI. Get involved. Help to protect your knife freedoms—**

**JOIN AKTI TODAY!**  
**877.752.8770 or [www.akti.org](http://www.akti.org)**



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## IT'S AUTOMATIC

Benchmade Knife Company manufactures what are arguably the finest automatic\* knives available in the world today. These knives are made to the same, exacting performance standards as the rest of our knives.

Here is just one of the NEW! models for the coming year!



MODEL 3100  
AUTO-BENCHMITE™

\*Within the United States, Automatic open knives are subject to compliance with the Federal Statutes of interstate commerce.